

AKITO KOWA PACKAGING LIMITED

PLOT NO 445, SECTOR 3, NAVI MUMBAI MAHARASHTRA

Shift **SHIFT A**
 Machine **HEIDELBERG CD 102**
 Printed on : 04/11/2017 08:20:56 PM

W.O.Num
000023
 Dated
04/11/2017

Work Order Production Report

Total Shift Time (mins) 720

Allocated Shift Time 155

Down Time Duration

| S. No | Item Code Job.No. | Item Name | W.O.Qty/ Target | Make Ready (mins) | Prodn Run (mins) | Prod OK.Qty | REJ QTY | Total QTY | Variance | Prodn Time Tick if Complete | D/n Time | MAKE READY | NO RAW MATERI AL | POWER FAILUR E | MECHA NICAL PROBL EM | MAN POWER | QUALIT Y PROBL EM | MACHI NE CLEANI NG | MACHI NE MAINTA NENCE | PROOF ING | PLATE PROBL EM | BLANK ET CHANG E | DECISI ON MAKIN G | |
|-------|-----------------------------|---|--------------------|-------------------------|------------------------|----------------|---------|-----------|----------|--------------------------------------|-------------|---------------|---------------------------|----------------------|-------------------------------|--------------|----------------------------|-----------------------------|--------------------------------|--------------|----------------------|---------------------------|----------------------------|---|
| | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 92280005 000608 4 Clr | CRT. GARAM MASALA 50G - PRINTING | 1000 | 30.0 | 20.0 | | | | 1000 | - [] | 0 | | | | | | | | | | | | | |
| 2 | 92280003 000609 4 Clr | CRT. CHAT MASALA 50G - PRINTING | 2000 | 30.0 | 15.0 | | | | 2000 | - [] | 0 | | | | | | | | | | | | | |
| 3 | 90090002 000610 8 Clr | LT SWITCHGEAR 25A X 12 PC - PRINTING | 3000 | 30.0 | 30.0 | | | | 3000 | - [] | 0 | | | | | | | | | | | | | |
| | | | 6000 | 90.0 | 65.0 | 0 | 0 | 0 | *** ** | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

Remarks / Comments/ Observations :-

Entered By -

Line Incharge

Shift Incharge

Production Incharge