

AKITO KOWA PACKAGING LIMITED

PLOT NO 445, SECTOR 3, NAVI MUMBAI MAHARASHTRA

Shift **SHIFT A**
 Machine **HEIDELBERG CD 102**
 Printed on : 04/11/2017 08:41:18 PM

W.O.Num
000001
 Dated
04/11/2017

Work Order Production Report

Total Shift Time (mins) 720

Allocated Shift Time 155

Down Time Duration

S. No	Item Code Job.No.	Item Name	W.O.Qty/ Target	Make Ready (mins)	Prodn Run (mins)	Prod OK.Qty	REJ QTY	Total QTY	Variance	Prodn Time Tick if Complete	D/n Time	MAKE	NO	POWER	MECHA	MAN	QUALIT	MACHI	MACHI	PROOF	PLATE	BLANK	DECSI	
												READY	RAW	FAILUR	NICAL	POWER	Y	NE	NE	ING	PROBL	ET	ON	
												MATERI	E	PROBL		PROBL	CLEANI	MAINTA		EM	CHANG			
												AL		EM		EM	NG	NENCE			E	MAKIN		
1	92280005 000608 - Clr	CRT. GARAM MASALA 50G - PRINTING	1000	30.0	20.0	1046	4	1050	-50	- []	19			10					4	5				
2	92280003 000609 - Clr	CRT. CHAT MASALA 50G - PRINTING	2000	30.0	15.0	2095	5	2100	-100	- []	15				15									
3	90090002 000610 - Clr	LT SWITCHGEAR 25A X 12 PC - PRINTING	3000	30.0	30.0	322	6	328	2672	- []	20				20									
			6000	90.0	65.0	3463	15	3478	***.***		54	0	0	10	15	20	0	4	5	0	0	0	0	

Remarks / Comments/ Observations :-

Entered By FINTEAM

Line Incharge

Shift Incharge

Production Incharge