

AKITO KOWA PACKAGING LTD		Job No: 000699 Dt: 08/07/2011 Box Type KRAFT		P/N: 11410037					
Cust. Name HINDUSTAN UNILIVER LIMITED		CTN ID Size -		No. of UPS 6.0					
Job Name PUREIT CCT CORRUGATED SLEEVE-1500 PRTD		CTN OD Size 134 X 55 X 140		Leaf/Emb. -					
P.P.Remarks -,-,-,-				Die # C-533					
Mkt.Remarks 30000:-,				Sheets 5000					
				Wstg 472					
PAPER CUTTING -		INK 4 -		1----- - 0					
Board SK 16BF 41.9 X 120 GSM		INK 5 -		2 WWWWWW - 0					
ANY SK 20BF 86.0 X 120 GSM 2736		INK 6 -		3----- - 0					
ANY -		INK 7 -		4 WWWWWW - 0					
ANY -		INK 8 -		5----- - 0					
ANY 120 GSM, KRAFT		ANY -		6 WWWWWW - 0					
MILL LG		VARNISH -		7----- - 0					
GRAIN LG		VARNISH 1 -		BURSTING -					
BOARD SIZE 41.91 X 86.4 X 120GSM		VARNISH 2 -		COMPRESSION -					
CUT SIZE 41.91 X 86.36		LAMINATION -		GLUE AND -					
GRAIN LG		LAMINATION -		CORRUGATION CORRUGATION GUM					
PRINTING -		LAMINATION -		MANUAL LITHO -					
ANY -		CORRUGATION -		AUTO LITHO AUTO LAMINATOR GUM					
INK 1 172350 PROCESS BLACK		NO. OF PLY 3 PLY / B- FLUTE		SIDE PASTING FEVICOL 555					
INK 2 -		REEL SIZE X 41.91 X 86.36		LOCK BOTTOM -					
INK 3 -		PLY DETAILS 120+100+120		MANUAL -					
Area	Costing Sheet No.	Pref.M/c	PLANETA	Prodn	Rejction	Net Prodn	Rej %	Job Completion 0	
PAPER CUTTING OFFSET PRINTING CORRUGATION B-FLUTE MANUAL PASTING (FLUTING) FLUTE PASTING WITH AUTO LAMINATOR DIE CUTTING DIE BREAKING AUTO LOCK BOTTOM & SIDE PASTING SORTING AND PACKING				9109	177	8932	1.94		
Proc.Plan By. SEEMA								ERP Code	
Proc.Plan.Dt 27/10/2010 Allow.Wstg-								92040159	