

AKITO KOWA PACKAGING LIMITED

For The Period : 19 August 2013 To 19 August 2013

PLOT NO 24, SECTOR 4, IMT MANESAR -

Daily Prodn Report

Stage	Item	Job No.	Part No.	Start	Stop	Time Taken	D/n Time (in Mins)	Job. Qty	Prodn	Rejn	Net Prod.	PPM	%	P-Seq
19/08/2013														
Direct Prodn AUTOMATIC CORRUGATION M/C														
<u>A Shift</u>														
1	APPLE OUTER 20KG VARGIN	000540	-	14:20	20:35	6:15	40	0	5149	43	5106	8351	.8421%	0.000
						ShiftTotal			6:15	40	0	5149	43	5106
						M/c Total			6:15	40	0	5149	43	5106
Direct Prodn DIE PUNCHING M/C 1														
<u>A Shift</u>														
2	APPLE OUTER 20KG VARGIN	000540	- DIE CUTTING	09:00	18:30	9:30	110	0	4000	0	4000	0	%	0.000
						ShiftTotal			9:30	110	0	4000	0	4000
						M/c Total			9:30	110	0	4000	0	4000
Direct Prodn DIE PUNCHING M/C 2														
<u>A Shift</u>														
3	APPLE INNER 20KG VARGIN	000541	- DIE CUTTING	09:00	15:30	6:30	70	0	1976	1	1975	506	.0506%	0.000
4	ODU 20`` VOLTAS	000575	- DIE CUTTING	15:30	18:30	3:0	140	0	180	0	180	0	%	0.000
						ShiftTotal			9:30	210	0	2156	1	2155
						M/c Total			9:30	210	0	2156	1	2155
Direct Prodn DUPLEX PAPER CUTTING MACHINE														
<u>A Shift</u>														
5	HL 1645/00 (A) (PS)	000576	- DUPLEX PAPER	09:00	11:00	2:0	0	7350	6000	0	6000	0	%	0.000
6	HL 1643/06 (A) (PS)	000578	- DUPLEX PAPER	11:00	12:00	1:0	0	2625	2155	0	2155	0	%	0.000
7	HL 1643/06 (B) (PS)	000579	- DUPLEX PAPER	16:30	17:20	0:50	0	2625	2110	0	2110	0	%	0.000
8	1631 J (B) (PS)	000580	- DUPLEX PAPER	13:30	15:50	2:20	0	5250	5200	0	5200	0	%	0.000
						ShiftTotal			6:10	0	17850	15465	0	15465
						M/c Total			6:10	0	17850	15465	0	15465
Direct Prodn FLEXO PRINTING M/C 1														
<u>A Shift</u>														
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9		APPLE OUTER 20KG VARGIN	000540	- FLEXO	13:00	17:30	4:30	0	15000	3200	0	3200	0	%	0.000
10		APPLE OUTER 20KG VARGIN	000540	- FLEXO	09:00	13:00	4:0	0	15000	1950	0	1950	0	%	0.000
11		ODU 20` VOLTAS	000575	- FLEXO	16:00	19:30	3:30	45	1200	1518	118	1400	77734	8.429%	0.000
				ShiftTotal			12:00	45	31200	6668	118	6550			
				M/c Total			12:00	45	31200	6668	118	6550			
Direct Prodn HEIDELBERG SM 102 MACHINE															
<u>A Shift</u>															
12		HL 1631 (A) (PS)	000557	- OFFSET	09:00	11:20	2:20	40	21000	9350	64	9286	6845	.6892%	0.000
13		HL 1631 (B) (PS)	000558	lunch 30 OFFSET	11:20	20:20	9:0	370	21000	9350	73	9277	7807	.7869%	0.000
				ShiftTotal			11:20	410	42000	18700	137	18563			
14		HR 2771 (PS)	000560	JOB DROP BY	20:20	23:00	2:40	60	3150	1342	42	1300	31297	3.231%	0.000
15		HR 2771 (PS)	000560	- VARNISH	20:20	23:00	2:40	0	3150	1300	0	1300	0	%	0.000
16		HL 1645/00 (A) (PS)	000576	- OFFSET	01:40	04:40	3:0	65	7350	6000	66	5934	11000	1.112%	0.000
17		HL 1645/00 (B) (PS)	000577	- OFFSET	23:00	01:40	2:40	55	7350	6000	86	5914	14333	1.454%	0.000
18		HL 1645/00 (A) (PS)	000576	- VARNISH	01:40	04:40	3:0	0	7350	5934	0	5934	0	%	0.000
19		HL 1645/00 (B) (PS)	000577	- VARNISH	23:00	01:40	2:40	0	7350	5914	0	5914	0	%	0.000
				ShiftTotal			16:40	180	35700	26490	194	26296			
				M/c Total			28:00	590	77700	45190	331	44859			
Direct Prodn PLANETA MACHINE															
<u>A Shift</u>															
<i>PAPER PROBLEM BIG & SHORT</i>															
20		HIMACHAL APPLE 20 KG (PS)	000572	LUNCH 30	09:00	04:30	19:30	385	21000	20630	630	20000	30538	3.150%	0.000
				ShiftTotal			19:30	385	21000	20630	630	20000			
				M/c Total			19:30	385	21000	20630	630	20000			
Direct Prodn STITCHING 1															
<u>A Shift</u>															
21		APPLE OUTER 20KG VARGIN	000540	- STITICHING	09:00	14:00	5:0	0	0	2000	0	2000	0	%	0.000
22		APPLE INNER 20KG VARGIN	000541	- STITICHING	14:00	18:30	4:30	0	0	1600	0	1600	0	%	0.000
				ShiftTotal			9:30	0	0	3600	0	3600			

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			M/c Total			9:30	0	0	3600	0	3600			
Direct Prodn STITCHING 2														
	<u>A Shift</u>													
23	APPLE OUTER 20KG VARGIN	000540	- STITCHING	09:00	14:00	5:0	0	0	2000	0	2000	0	%	0.000
24	APPLE INNER 20KG VARGIN	000541	- STITCHING	14:00	18:30	4:30	0	0	1600	0	1600	0	%	0.000
			ShiftTotal			9:30	0	0	3600	0	3600			
			M/c Total			9:30	0	0	3600	0	3600			
Direct Prodn STITCHING 3														
	<u>A Shift</u>													
25	APPLE OUTER 20KG VARGIN	000540	- STITCHING	09:00	14:00	5:0	0	0	2000	0	2000	0	%	0.000
26	APPLE INNER 20KG VARGIN	000541	- STITCHING	14:00	18:30	4:30	0	0	1600	0	1600	0	%	0.000
			ShiftTotal			9:30	0	0	3600	0	3600			
			M/c Total			9:30	0	0	3600	0	3600			
Direct Prodn STITCHING 4														
	<u>A Shift</u>													
27	APPLE OUTER 20KG VARGIN	000540	- STITCHING	09:00	14:00	5:0	0	0	2000	0	2000	0	%	0.000
28	APPLE INNER 20KG VARGIN	000541	- STITCHING	14:00	18:30	4:30	0	0	875	0	875	0	%	0.000
			ShiftTotal			9:30	0	0	2875	0	2875			
			M/c Total			9:30	0	0	2875	0	2875			
Direct Prodn VARNISH MACHINE														
	<u>A Shift</u>													
29	HL-1632 (A).(PS)	000438	- UV	16:30	17:30	1:0	0	7350	1015	7	1008	6897	.6944%	0.000
30	HL-1632 (B) (PS)	000439	- UV	17:30	18:30	1:0	0	7350	1014	6	1008	5917	.5952%	0.000
			ShiftTotal			2:00	0	14700	2029	13	2016			
			M/c Total			2:00	0	14700	2029	13	2016			
			Date Total			130:55	1380.00	162450.000	114962.000	1136.000	113826			