

AKITO KOWA INDIA LIMITED

PLOT NO 113, SECTOR 3, IMT MANESAR, GURGAON, HARYANA 122002

Machine Down Time Report (In Mins)

During 01/04/2016 to 15/01/2017

S. No	Month		Total Prod'n	Total Rejn	Total	COMP PROBLEM	POWER CUT	M/C BD	LESS SPEED	PROCES S SETTING	TOOL CHANGE	LINK BREAK	DIE CLEANING	QLTY ISSUE	OTHERS	MAN POWER	RM SHORT
414	April	GASKET-879 EXTRUSION LINE-2	372	1	64	30	10			16	8						
415	May	EXTRUSION LINE-1	608	5	56		10			40			6				
416	May	EXTRUSION LINE-2	86	0	40					20			10		10		
417	June	EXTRUSION LINE-1	260	2	36	22				14							
		Item Total	1328	9	196	52	20	0	0	90	8	0	16	0	10	0	0
418	April	GASKET-994 EXTRUSION LINE-1	449	6	42					42							
419	April	EXTRUSION LINE-2	272	3	31		10			19			2				
420	May	EXTRUSION LINE-1	449	8	105		59			37			9				
421	May	EXTRUSION LINE-2	100	3	49	15	25			9							
422	June	EXTRUSION LINE-1	844	23	123		28			84			11				
423	June	EXTRUSION LINE-2	133	8	441	143	215			83							
424	July	EXTRUSION LINE-1	181	6	40		17			23							
		Item Total	2431	58	831	158	354	0	0	297	0	0	22	0	0	0	0
425	April	GASKET-996 EXTRUSION LINE-1	226	7	105	10				95							
426	April	EXTRUSION LINE-2	429	5	121		45	10		45	10		11				
427	May	EXTRUSION LINE-1	395	17	198	20	36	45		75	10		12				
428	May	EXTRUSION LINE-2	560	8	376		207	100		49			10		10		
429	June	EXTRUSION LINE-1	439	10	247		161			51					35		
430	June	EXTRUSION LINE-2	213	11	189	137				52							
431	July	EXTRUSION LINE-1	498	1	357	256	91			10							
		Grand Total	1817575	44951	217708	30486	41927	19470	42711	4782	17519	5939	3808	381	10147	20100	20438