

AKITO KOWA INDIA LIMITED**Machine Down Time Report (In Mins)**

PLOT NO 113, SECTOR 3, IMT MANESAR, GURGAON, HARYANA 122002

During 01/04/2016 to 15/01/2017

S. No	Month		Total	COMP PROBLEM	POWER CUT	M/C BD	LESS SPEED	PROCESS SETTING	TOOL CHANGE	LINK BREAK	DIE CLEANING	QLTY ISSUE	OTHERS	MAN POWER	RM SHORT
46	May	EXTRUSION LINE-2	2914	80	977	170		977	97		272		291	20	30
47	May	EXTRUSION LINE-3	0												
48	May	INJECTION MOULDING (IM-01)	1571	34	398	98	323		441				4	282	-9
49	May	INJECTION MOULDING (IM-02)	7173		1449	832	1068		953				315	1916	640
50	May	INJECTION MOULDING (IM-03)	14576	280	2205	2511	2925		715				296	2364	3280
51	May	INJECTION MOULDING (IM-04)	3529	155	1963	552	269						94	188	308
52	May	INJECTION MOULDING (IM-05)	15240	1830	2977	650	2830		250		1610		1380	1160	2553
53	May	INJECTION MOULDING (IM-06)	6183	321	571	490	2466						418	740	1177
54	May	INJECTION MOULDING (IM-07)	6321	165	782	285	1664		368	278	88		397	1544	750
55	May	INJECTION MOULDING (IM-08)	11369	630	1714	666	2328		408		1550		225	1443	2405
56	May	INJECTION MOULDING (IM-09)	7550	120	1070	815	1634		905				520	1099	1387
57	May	PVC LINE	49					49							
		Month Total	156901	7512	26045	16219	30143	3935	13917	948	5623	266	8458	20892	22943
58	June	COMPRESSION MOULDING PRESS (CM-02)	60												60
59	June	COMPRESSION MOULDING PRESS (CM-03A)	9172	600	1409	805	660	60	809		465		1019	2179	1166
60	June	COMPRESSION MOULDING PRESS (CM-03B)	5787	543	582	660	326	60	155		540		583	908	1430
61	June	COMPRESSION MOULDING PRESS (CM-04A)	5567	153	2087	293	569		800		20	270	440	557	378
62	June	COMPRESSION MOULDING PRESS (CM-04B)	4300		358	488	716			484	193		515	171	1375
63	June	COMPRESSION MOULDING PRESS (CM-07)	2130	329	632	60	4		330		64		117	177	417
64	June	COMPRESSION MOULDING PRESS (CM-08)	8217	1572	3467	340	330		356				653	715	784
65	June	COMPRESSION MOULDING PRESS (CM-09)	8411	1617	2205	148	968	100	552		470		622	1014	715
66	June	COMPRESSION MOULDING PRESS (CM-10)	4682	248	828	180	128		1320		488		530	780	180
67	June	COMPRESSION MOULDING PRESS (CM-11)	6608	210	729		1575		851		1866		288	442	647
		Grand Total	320080	21493	46234	25665	75675	7141	28191	6462	19350	526	15389	35633	38321