

**AKITO KOWA INDIA LIMITED****Machine Down Time Report (In Mins)****During 01/04/2016 to 15/01/2017**

PLOT NO 113, SECTOR 3, IMT MANESAR, GURGAON, HARYANA 122002

| S. No | Month |                                    | Total         | COMP PROBLEM | POWER CUT    | M/C BD       | LESS SPEED   | PROCESS SETTING | TOOL CHANGE  | LINK BREAK  | DIE CLEANING | QLTY ISSUE | OTHERS       | MAN POWER    | RM SHORT     |
|-------|-------|------------------------------------|---------------|--------------|--------------|--------------|--------------|-----------------|--------------|-------------|--------------|------------|--------------|--------------|--------------|
| 19    | May   | COMPRESSION MOULDING PRESS (CM-07) | 4095          | 601          | 629          | 227          | 1228         |                 | 103          | 64          |              |            | 193          | 347          | 703          |
| 20    | June  | COMPRESSION MOULDING PRESS (CM-07) | 2130          | 329          | 632          | 60           | 4            |                 | 330          |             | 64           |            | 117          | 177          | 417          |
| 21    | July  | COMPRESSION MOULDING PRESS (CM-07) | 4176          | 2813         | 402          | 231          | 25           |                 | 130          |             |              |            | 47           | 415          | 113          |
|       |       | <b>Month Total</b>                 | <b>11777</b>  | <b>3833</b>  | <b>2116</b>  | <b>518</b>   | <b>1699</b>  | <b>0</b>        | <b>610</b>   | <b>73</b>   | <b>64</b>    | <b>0</b>   | <b>365</b>   | <b>1234</b>  | <b>1265</b>  |
| 22    | April | COMPRESSION MOULDING PRESS (CM-08) | 4814          | 525          | 232          |              | 1169         |                 | 746          |             |              |            |              | 1013         | 1129         |
| 23    | May   | COMPRESSION MOULDING PRESS (CM-08) | 7560          | 668          | 740          | 752          | 784          | 128             | 1778         | 319         |              |            | 180          | 719          | 1492         |
| 24    | June  | COMPRESSION MOULDING PRESS (CM-08) | 8217          | 1572         | 3467         | 340          | 330          |                 | 356          |             |              |            | 653          | 715          | 784          |
| 25    | July  | COMPRESSION MOULDING PRESS (CM-08) | 3626          | 1932         | 120          |              |              |                 |              |             | 866          |            |              | 163          | 545          |
|       |       | <b>Month Total</b>                 | <b>24217</b>  | <b>4697</b>  | <b>4559</b>  | <b>1092</b>  | <b>2283</b>  | <b>128</b>      | <b>2880</b>  | <b>319</b>  | <b>866</b>   | <b>0</b>   | <b>833</b>   | <b>2610</b>  | <b>3950</b>  |
| 26    | April | COMPRESSION MOULDING PRESS (CM-09) | 2594          | 346          | 180          | 195          | 1686         |                 |              | 90          |              |            | 22           |              | 75           |
| 27    | May   | COMPRESSION MOULDING PRESS (CM-09) | 5647          | 255          | 436          | 330          | 1706         | 296             | 561          |             |              |            | 296          | 1033         | 734          |
| 28    | June  | COMPRESSION MOULDING PRESS (CM-09) | 8411          | 1617         | 2205         | 148          | 968          | 100             | 552          |             | 470          |            | 622          | 1014         | 715          |
| 29    | July  | COMPRESSION MOULDING PRESS (CM-09) | 5720          | 3596         | 384          | 220          | 178          |                 |              | 274         | 338          |            | 290          | 282          | 158          |
|       |       | <b>Month Total</b>                 | <b>22372</b>  | <b>5814</b>  | <b>3205</b>  | <b>893</b>   | <b>4538</b>  | <b>396</b>      | <b>1113</b>  | <b>364</b>  | <b>808</b>   | <b>0</b>   | <b>1230</b>  | <b>2329</b>  | <b>1682</b>  |
| 30    | April | COMPRESSION MOULDING PRESS (CM-10) | 1232          |              | 40           |              | 680          |                 | 210          |             |              |            | 2            | 10           | 290          |
| 31    | May   | COMPRESSION MOULDING PRESS (CM-10) | 5150          |              | 782          | 633          | 1435         |                 | 310          |             | 394          |            | 193          | 1127         | 276          |
| 32    | June  | COMPRESSION MOULDING PRESS (CM-10) | 4682          | 248          | 828          | 180          | 128          |                 | 1320         |             | 488          |            | 530          | 780          | 180          |
| 33    | July  | COMPRESSION MOULDING PRESS (CM-10) | 6942          | 3411         | 316          | 1442         | 390          |                 | 10           |             |              |            | 813          | 440          | 120          |
|       |       | <b>Month Total</b>                 | <b>18006</b>  | <b>3659</b>  | <b>1966</b>  | <b>2255</b>  | <b>2633</b>  | <b>0</b>        | <b>1850</b>  | <b>0</b>    | <b>882</b>   | <b>0</b>   | <b>1538</b>  | <b>2357</b>  | <b>866</b>   |
| 34    | April | COMPRESSION MOULDING PRESS (CM-11) | -2052         | 270          | 552          | 92           | 1112         |                 | 203          | 300         | 474          |            |              | -3255        | -1800        |
| 35    | May   | COMPRESSION MOULDING PRESS (CM-11) | 5396          | 90           | 317          | 1060         | 925          | 118             | 1338         |             | 550          |            | 80           | 733          | 185          |
| 36    | June  | COMPRESSION MOULDING PRESS (CM-11) | 6608          | 210          | 729          |              | 1575         |                 | 851          |             | 1866         |            | 288          | 442          | 647          |
| 37    | July  | COMPRESSION MOULDING PRESS (CM-11) | 2762          | 1200         |              |              | 225          | 150             | 637          |             |              |            | 360          | 183          | 7            |
|       |       | <b>Grand Total</b>                 | <b>150257</b> | <b>23063</b> | <b>22395</b> | <b>11093</b> | <b>25997</b> | <b>1208</b>     | <b>16795</b> | <b>1736</b> | <b>7402</b>  | <b>310</b> | <b>10319</b> | <b>15048</b> | <b>14891</b> |