

S. No	Month	Machine	Total	AIR TRAP	SHORT MOULD	SCORCH	SHIFTING	UNDERCURE	BOND FAIL	CUT/DE NT MARK/ CRACK	DIE SETTIN G	ID UNDER	ID OVER	OD /US	OD / OS	METAL STRIP OUT	DAMAG E	OVER CURE	POWER CUT	MOULD DIRTY	PIN HOLE
1	April	SHIFT A	15800	2135	1806	9		49	20	7434	234			1	13	85	7	371	3634	0	0
2	May	SHIFT A	18741	1858	1435	87	11	5		9808	235										
3	June	SHIFT A	19273	2720	1367	55				10571	229										
4	July	SHIFT A	7682	1846	809	3	6	41	3	3671	126	2		3	3	23	6	32	1107	0	0
		Month Total	61497	8559	5417	154	17	95	23	31485	825	2	0	4	16	215	61	918	13700	4	13
5	April	SHIFT B	9329	1520	620				134	5124	19										
6	May	SHIFT B	12931	1364	1113	17			6	7393	89										
7	June	SHIFT B	13093	1852	926	9	52	3	24	6928	270				20	156	23	234	2594	0	0
8	July	SHIFT B	7326	1995	689	32	17		12	3835	64										
		Month Total	42680	6731	3348	58	69	3	176	23280	443	0	0	0	20	188	35	791	7536	0	0
		Grand Total	104177	15290	8765	212	86	98	199	54765	1268	2	0	4	36	403	96	1709	21237	4	13