

S. No	Month	Machine	Total	AIR TRAP	SHORT MOULD	SCORCH	SHIFTING	UNDER CURE	BOND FAIL	CUT/DENT MARK/CRACK	DIE SETTING	ID UNDER	ID OVER	OD /US	OD / OS	METAL STRIP OUT	DAMAGE	OVER CURE	POWER CUT	MOULD DIRTY	PIN HOLE
65	May	EXTRUSION LINE-1	428		1	83		5		15	194										
66	June	EXTRUSION LINE-1	338			12			24	25	177										
67	July	EXTRUSION LINE-1	162	2	2	3	10	2	3	15	51	2		3	3	2	12	0	52	0	0
		Month Total	1164	2	3	100	10	7	27	83	530	2	0	3	3	23	32	0	337	0	10
68	April	EXTRUSION LINE-2	330							30	145			1	13	64	7	0	68	0	0
69	May	EXTRUSION LINE-2	339			6	11			47	124										
70	June	EXTRUSION LINE-2	895	13			52	3		151	266				20	215	50	0	122	0	0
71	July	EXTRUSION LINE-2	246				13			27	128										
		Month Total	1811	13	0	6	76	3	0	255	665	0	0	1	33	380	64	0	311	0	0
72	April	INJECTION MOULDING (IM-01)	549	20	57					340											
73	May	INJECTION MOULDING (IM-01)	426	17	43					269											
74	June	INJECTION MOULDING (IM-01)	904	97	161					510	16										
75	July	INJECTION MOULDING (IM-01)	343	80	26					213											
		Month Total	2222	214	287	0	0	0	0	1332	16	0	0	0	0	0	0	0	373	0	0
76	April	INJECTION MOULDING (IM-02)	1632	294	139					711											
77	May	INJECTION MOULDING (IM-02)	1225	112	98					723											
78	June	INJECTION MOULDING (IM-02)	934	215	83					389	7										
79	July	INJECTION MOULDING (IM-02)	350	126	13				12	183											
		Month Total	4141	747	333	0	0	0	12	2006	7	0	0	0	0	0	0	192	844	0	0
80	April	INJECTION MOULDING (IM-03)	1083	40	201					604											
81	May	INJECTION MOULDING (IM-03)	980	59	99					534											
82	June	INJECTION MOULDING (IM-03)	917	29	135	9				402	32										
83	July	INJECTION MOULDING (IM-03)	563	39	69	32				379											
		Month Total	3543	167	504	41	0	0	0	1919	32	0	0	0	0	0	0	124	756	0	0
84	April	INJECTION MOULDING (IM-04)	2894	385	313				25	1471											
85	May	INJECTION MOULDING (IM-04)	2655	304	266					1107											
86	June	INJECTION MOULDING (IM-04)	1353	154	84					779											
		Grand Total	83162	12763	6753	198	86	98	179	42975	1251	2	0	4	36	403	96	1030	17285	0	10