AKITO KOWA INDIA LIMITED

Sheet.Num 005392 Dated 16/07/2016

PLOT NO 113, SECTOR 3, IMT MANESAR, GURGAON, HARYANA 122002

Work Order Production Report

S. No	Erp Code / Product Name / Operator	Wrk.Hrs	No. of Cavity/Run Cavity	Prodn Tgt in Shots	Act.Prodn in Shots	Rejn	OK Prodn	Rejection Reasons: AIR TRAP	SHORT MOULD	SCORCH	SHIFTING	UNDER CURE	BOND FAIL	CUT/DENT MARK/ CRACK	DIE SETTING	ID UNDER	ID OVER	OD /US	OD / OS	Down Time Duration: COMP PROBLEM	POWER CUT	M/C BD	LESS SPEED	PROCESS SETTING	TOOL CHANGE	LINK BREAK	DIE CLEANING	QLTY ISSUE	OTHERS	MAN POWER	RM SHORT
1	**Shift SHIFT A** RUBBER BOOTP9798A P730012A VIJAY COMPRESSION MOULDING PRESS (CM-15) OEE	11.50 111.71	6 6	69	75	6	444	6																						-60	
2	**Shift SHIFT A** STAY B/L K87A DLA984 12005 SUNIL INJECTION MOULDING (IM-03) OEE	11.50 16.65	32 32	69	29	15	913							15											400						
3	**Shift SHIFT A** DUST COVER H/L BLACKYV6/8PS DLA989 12007 DAULAT INJECTION MOULDING (IM-04) OEE	11.50 94.78	36 36	80	80	15	2865	15												4											
4	RUBBER HOLDERA4778 A5-332 SATENDRA INJECTION MOULDING (IM-05) OEE	11.50 36.81	32 32	69	43	15	1361		15											260											
5	DUST COVER H/L BLACKYV6/8PS DLA989 12007 RAHUL INJECTION MOULDING (IM-06) OEE	11.50 62.15	20 20	92	75	35	1465	15	20											128											
6	DUST COVER H/L BLACKYV6/8PS DLA989 12007 RAM CHANDRA INJECTION MOULDING (IM-07) OEE	11.50 69.93	20 19	92	79	15	1486	15													98										
7	97869EPB CAP EPDM BIG (LOW BEAM9786 HL978696 HL-1324-014 BIRENDRA OEE INJECTION MOULDING (IM-08)	11.50 5.71	16 16	80	20	12	308	12												519											
8	97869EPB9 CAP EPDM SMALL (HIGH BEAM)9786 HL978689	11.50 59.92	16 16	69	55	14	866	14													140										
						127	9708	77	35	0	0	0	0	15	0	0	0	0	0	911	238	0	0	0	400	0	0	0	0	-60	0

Supervisor -

Remarks / Comments/ Observations :-

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