

AKITO KOWA INDIA LIMITED

Sheet.Num 005424 Dated 18/07/2016

PLOT NO 113, SECTOR 3, IMT MANESAR, GURGAON, HARYANA 122002

Work Order Production Report

S. No	Erp Code	Product Name Operator	Wrk.Hrs	No. of Cavity/R un Cavity	Prodn Tgt in Shots	Act.Prod n in Shots	Rejn	OK Prodn	Rejection Reasons										Down Time Duration																
									AIR TRAP	SHORT MOULD	SCORC H	SHIFTI NG	UNDER CURE	BOND FAIL	CUT/DE NT MARK/ CRACK	DIE SETTIN G	ID UNDER	ID OVER	OD /US	OD / OS	COMP PROBL EM	POWER CUT	M/C BD	LESS SPEED	PROCE SS SETTIN G	TOOL CHANG E	LINK BREAK	DIE CLEANI NG	QLTY ISSUE	OTHER S	MAN POWER	RM SHOR T			
1	RUBBER PROFILE-9896 70216 EXTRUSION LINE-1	MUNNA OEE	3.00	1	600	550	10	540			1	2	1	1	2					1		3			2		5		5						
			84.38	1																															
2	BONNET BEADING-6978 60132 EXTRUSION LINE-1	AMIT OEE	1.20	1	96	87	7	80			2		1	1					2					1		2		2							
			79.28	1																															
3	BEADING WIND SHIELD GLASS-68888 ABN42222 EXTRUSION LINE-1	AFROJ/DIPAK OEE	2.00	1	180	165	11	154		2		3		1			2			2	4			3		3									
			80.80	1																															
4	DOOR SEAL-694 60105 EXTRUSION LINE-1	AFROZ OEE	2.00	1	160	150	12	138	2			1		1		2			1		5			2			1								
			81.70	1																															
									2	2	3	6	2	3	3	2	2	0	3	3	9	3	0	4	4	2	8	3	5	0	0	0			

Supervisor UMESH

Remarks / Comments/ Observations :-