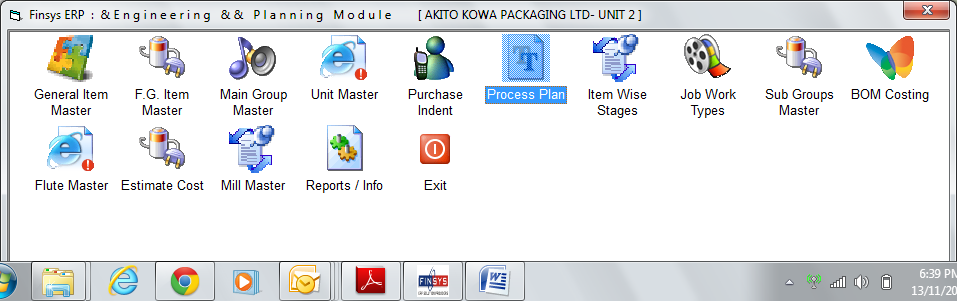
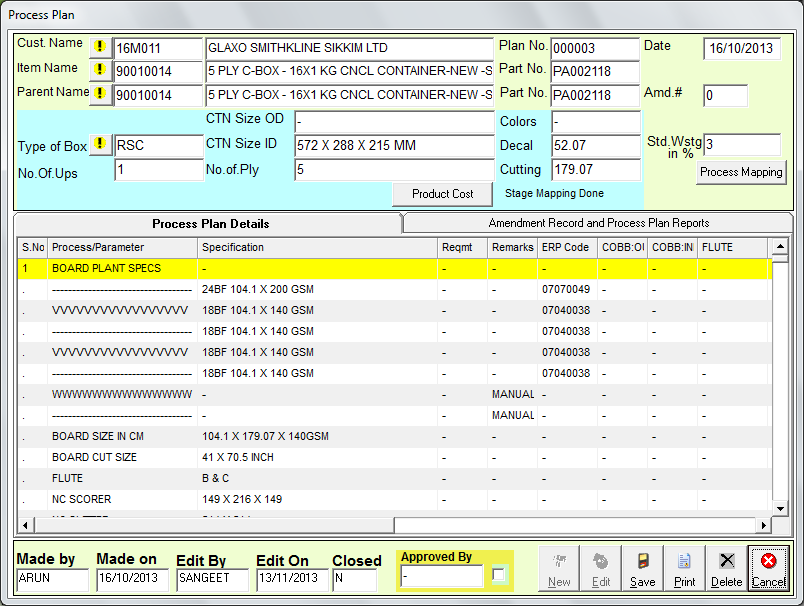
Costing comparison while making Process Plan ( one time , during initial standard, most efficient plan)

And later,

See the exact cost now, based on current paper selection **at Job Card stage also**

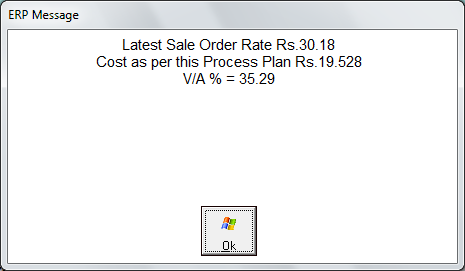




I make this above linkage of paper for layers and flutes

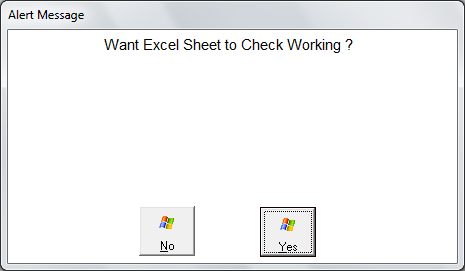
As soon as I press save,

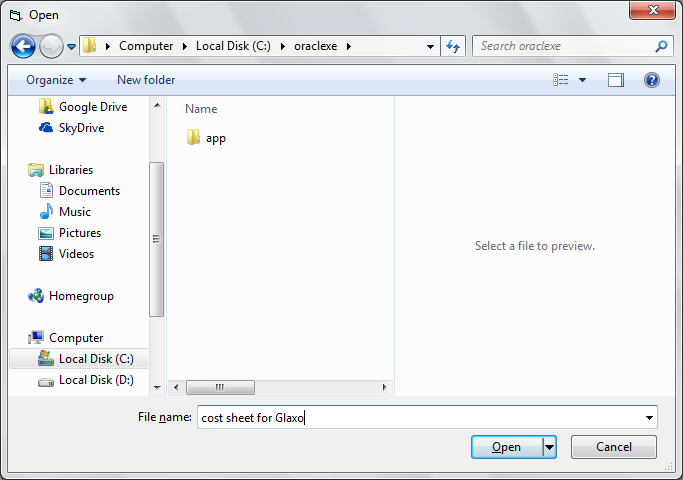
System alerts me



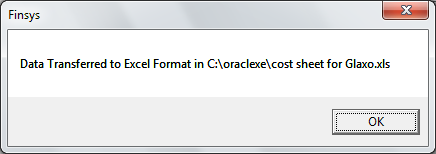
V/A = value addition Percent is 35%

Now,



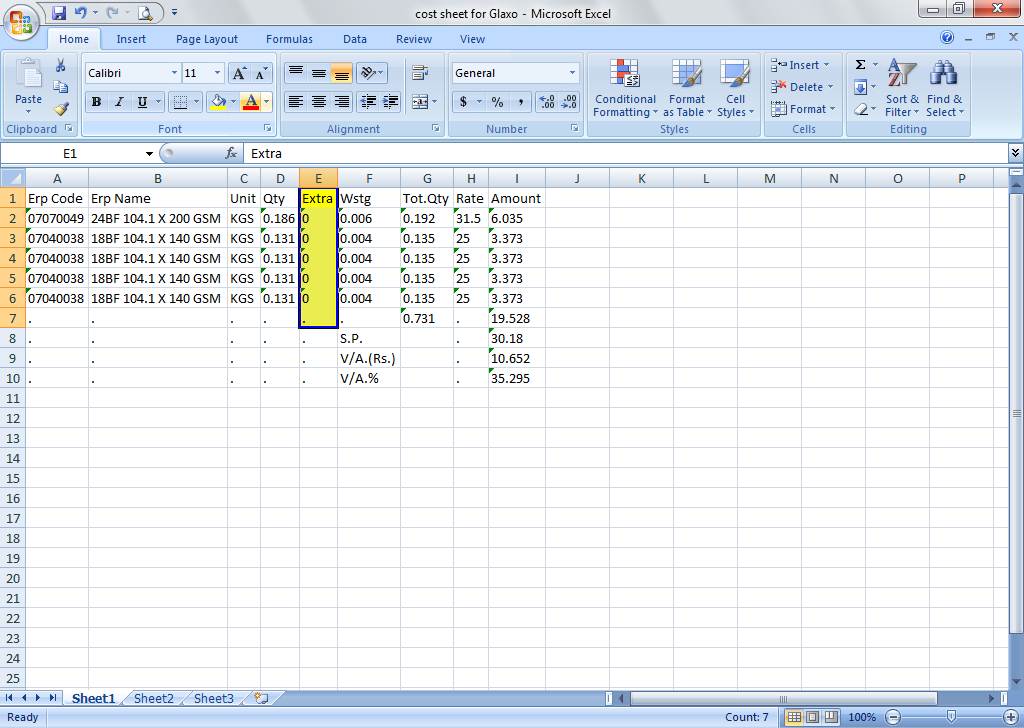


We save it in excel



It says, ok saved

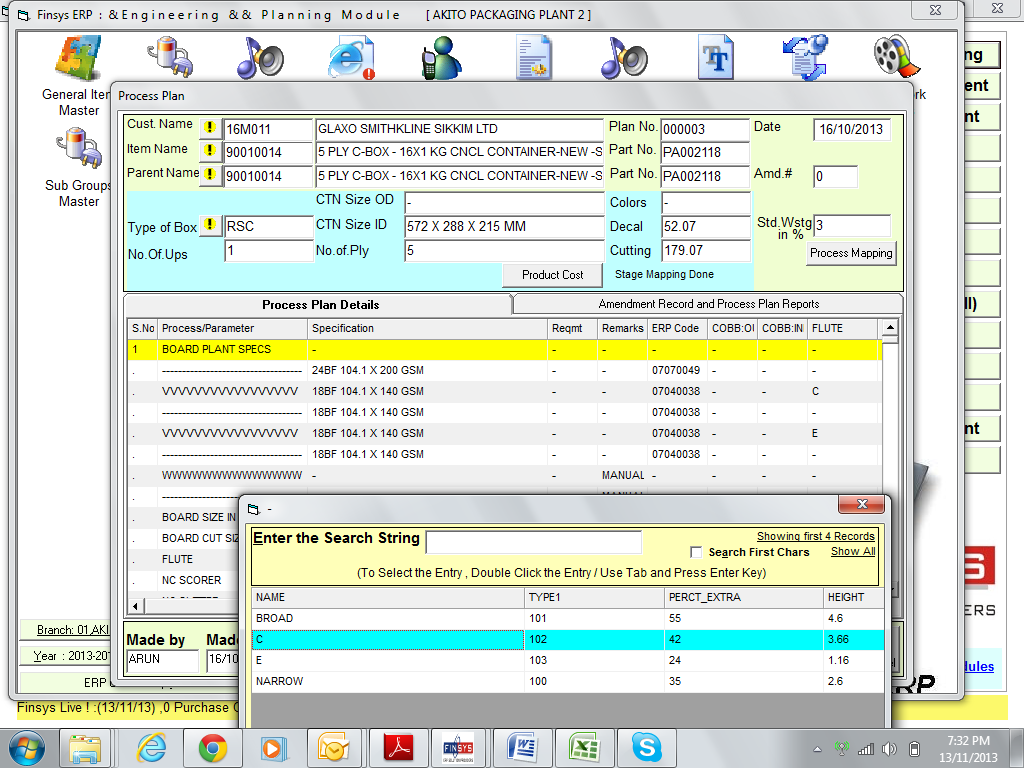
All calculations were automatic



Calculation sheet is ready

But note, it shows the extra colm as ZERO

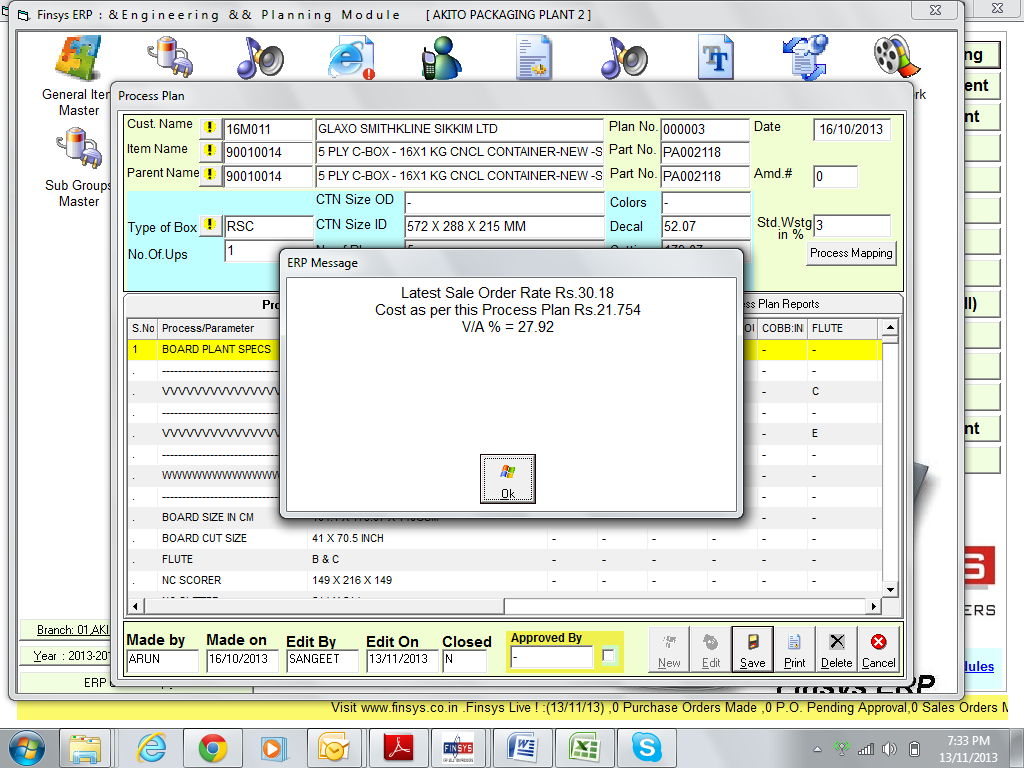
Reason = we did not specify the Fluting pattern is E or C or what ?



Now we click at flute colm

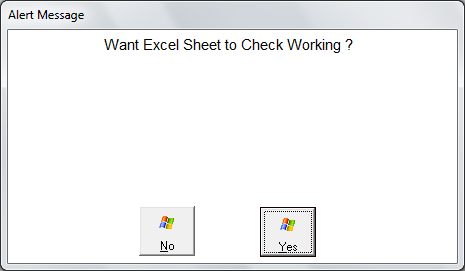
And select C flute , with 42% extra for this layer

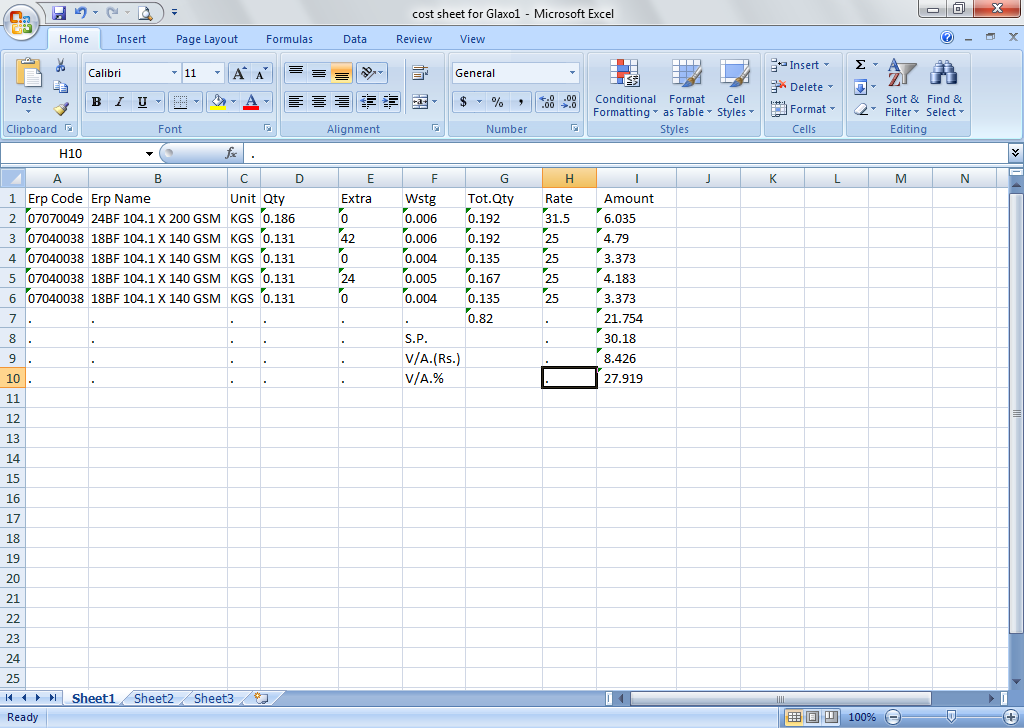
And for experiment sake, we select E fluting with 24% extra in 2nd fluting ( 4th paper )



Immediately the system alerts, that cost has risen to Rs 21.754

And VA has dropped to 27.92% ( earlier it was 35.29% )





This working is also seen

And is automatic and is ok

Now we will see this cost, again when we make the job card